Symposium Chaire Mines Urbaines 2015

Challenges and Innovation in Recycling Processes June, 2-3 2015 ENSCP- Chimie Paristech, Paris (France)





The development of new technologies and the increasing demand of mineral resources from emerging countries are responsible for significant tensions on the price of non-ferrous metals. Some metals are considered strategic and critical because they are used in many technological applications and their availability remains limited. In addition to carbon-based raw materials like oil or gas, the industry uses about fifty different metallic elements. For many of them, the worldwide annual consumption ranges from a few tens of tons to several hundred thousand tons. Some of them, the so-called strategic for achieving metals, are crucial high performances. They are found in high-tech products such as flat panel TVs (indium), solar panel cells (indium), lithium-ion batteries for electric vehicles (lithium), magnets (rare earths such as neodymium and dysprosium), scintillators (rare earths), aviation, electronic cards (Ag, Au, Pd, Ta, etc.) and medical applications (titanium). Securing the supply of these metals is crucial to exporting continue producing and their technologies and because specific properties of

these metals make them essential and difficult to substitute for a given industrial application. Finally, strategic metal production is critical for numerous industrial sectors since they are often produced and commercialized by a limited number of companies and/or countries. The Waste Electrical and Electronic Equipment (WEEE, or E-Waste) contain huge amount of high valuable and strategic metals (indium, gallium, rare earths, cobalt, copper, gold, silver, etc.) and their concentrations can be greater than those found in classical mining. Therefore, the recovery of these metals from spent materials is of great interest and more and more companies focus their research on the development of efficient and rentable processes.

This symposium aims to o bring together academic and industrial protagonists as well as student interested in developing efficient recycling processes of spent materials containing critical and strategic metals.

COMITE D'ORGANISATION

Alexandre CHAGNES (ENSCP-Chimie Paristech) Franck AGGERI (Mines Paristech) Gérard COTE (ENSCP-chimie Paristech) Daniel FROELICH (ENSAM Paritech)



INVITED SPEAKERS

| Aggeri, A. (Mines Paristech, France) | Circular Economy models when compared with facts |
|---|---|
| | Development of a European network to promote innovation in |
| Bourg, S. (CEA, France) | raw materials extractive metallurgy: PROMETIA |
| | |
| Cote, G. (ENSCP, France) | Chimie ParisTech: a place where science meets the challenges of |
| | strategic metals recycling |
| Dascalescu, L. (Université de Poitiers, | Tribo-aero-electrostatic technology for WEEE recycling |
| France) | |
| Draye, M. (Université de Chambery) | Strategic metals recycling by extraction and electrodeposition in |
| Diage, M. (Oniversite de Chambery) | ionic liquids |
| Garcia, G. (HIU, Germany) | The role of traction-battery recycling in Li availability |
| Galcia, G. (IIIO, Germany) | |
| Carrie C (IIII Carroana) | Toxicity Assessment of extractants used in LiB recycling |
| Garcia, G. (HIU, Germany) | |
| Guezennec, A.G. (BRGM,France) | Bioleaching in WEEE recycling |
| Lee, J.C. (KIGAM, Korea) | Recycling of e-waste in Korea |
| | Selective extraction of strategic metals of WEEE by thermal |
| Lesage, O. (ENSCP, France) | plasma |
| Longhurst, P (P. Longhurst, University | Feasibility of using Waste Electrical and Electronic Equipment |
| of Craanfield, UK) | (WEEE) derived plastics for 3D printing |
| | Recycling of permanent magnet of WEEE |
| Ménad, N. (BRGM, France) | |
| Meux, E. (Université de Lorraine, | Recycling of NiCd spent batteries by |
| France) | Electroleaching/Electrodeposition in a single-cell process |
| Moyer, B. (Oak Ridge National | Supply-Side Technical Challenges in the Recovery and Processing |
| Laboratory, USA) | of Critical Materials for Clean Energy |
| Perrin, D. (Mines d'Ales, France) | Recycling of plastics from WEEE |
| Pomarede, V. (Gulf Chemical & | Recycling of spent oil catalysts: GCMC process for metals |
| Metallurgical Corporation, USA) | recovery |
| | Recovery and Valorization of used permanent magnets from |
| Laucournet, R. (CEA, France) | WEEE |
| | Development of a REE recycling process from used magnet based |
| Miguirditchian, M (CEA, France) | on solvent extraction |
| Rollat A. (Solvay, France) | Recycling of rare earths: A Solvay initiative to address the supply |
| | challenges |
| Siret, C. (Saft, France) | Cradle-to-grave LCA of lithium-ion batteries |
| | |
| Shilova, E. (Ajelis SAS) | Innovative approach to selective recovery of strategic metals from |
| | industrial solutions with solid sorbents. |
| Thomas, S. (Veolia) | Circular economy and environmental services in Veolia: an |
| · · · · | opportunity for value creation and sustainable growth |
| Tcharkhtchi, A. (ENSAM, France) | X-ray photoelectron detcector for sorting plastics from WEEE |
| | |
| Tedjar, F. (Recupyl SAS) | Breakthrough technology for the recovery of valuable metals sing |
| reujai, r. (Recupyi SAS) | molten salts in low temperature range |
| Thivel, P.X.; Duclos, L. (LEPMI, | Platinum recovery from spent fuel cell : evaluation of the global |
| France) | recovery process |
| Toffolet, R. (Eco-systèmes, France) | Waste Electrical and Electronic Equipment take-back schemes |
| | Creating the needed innovation ambition: A Perspective on |
| Van Camp, M. (Umicore, Belgium) | Recycling from a Global player |
| Zimmerman, F. (INRS, France) | Chemical risk assessment in WEEE recycling processes |
| EINTROPHENDER F, LEVILL, I HULL | Chemical how approximate in which is young processes |

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TECHNICAL PROGRAM

<u>DAY1</u>

| 9:00 | Welcome |
|-------------|---|
| 9:30 | Short Introduction |
| 9:40 | Chimie ParisTech: a place where science meets the challenges of strategic metals recycling (G. Cote, ENSCP, France) |
| 10:00 | Supply-Side Technical Challenges in the Recovery and Processing of Critical Materials for Clean Energy (B. Moyer, Oak Ridge National Laboratory, USA) |
| 10:20 | Waste Electrical and Electronic Equipment take-back schemes (R. Toffolet, Ecosystem, France) |
| 10:40 | Break |
| 11:00 | Tribo-aero-electrostatic separation technologies for the recycling of plastics from WEEE (L. Dascalescu, Université de Poitiers, France) |
| 11:20 | Thermal stability studies of recycled thermoplastic polymers (A. Tcharkhtchi, ENSAM, France) |
| 11:40 | Feasibility of using Waste Electrical and Electronic Equipment (WEEE) derived plastics for 3D printing (P. Longhurst, Cranfield University, UK) |
| 12:00-14:00 | Lunch |
| 14:00 | Creating the needed innovation ambition: A Perspective on Recycling from a Global player (M. Van Camp, Umicore, Belgium) |
| 14:20 | Recycling of rare earths: A Solvay initiative to address the supply challenges (A. Rollat, Solvay) |
| 14:40 | Circular economy models when compared to the facts (F. Aggeri, Mines Paristech, France) |
| 15:00 | Break |
| 15:20 | Chemical risk assessment in WEEE recycling processes (F. Zimmermann, INRS, France) |
| 15:40 | Breakthrough technology for the recovery of valuable metals sing molten salts in low temperature range (F. Tedjar, Recupyl SAS, France) |
| 16:00 | Platinum recovery from spent fuel cell: evaluation of the global recovery process (P.X. Thievel, University of Grenoble, France) |
| 16:20-16:25 | Conclusion (A. Chagnes, ENSCP, France) |

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<u>DAY2</u>

| 9:00 | Welcome |
|-------------|---|
| 9:30 | Recycling of e-waste in Korea, J.C. Lee, KIGAM, Korea) |
| 9:50 | Recycling of permanent magnet of WEEE (N. Menad, BRGM, France) |
| 10:10 | Recovery and Valorization of used permanent magnets from WEEE (R. Laucournet, CEA, France) |
| 10:30 | Development of a REE recycling process from used magnet based on solvent extraction (M. Miguirditchian, CEA, France) |
| 10:50 | Break |
| 11:10 | Recycling of spent oil catalysts: GCMC process for metals recovery (V. Pomaredet, Eramet Gulf, USA) |
| 11:30 | Selective extraction of strategic metals of WEEE by thermal plasma (O. Lesage, ENSCP, France) |
| 11:50 | Recycling of Ni-Cd spent batteries by Electroleaching/Electrodeposition in a single-cell process (E. Meux, Université de Loraine, France) |
| 12:10 | Strategic metals recycling by extraction and electrodeposition in ionic liquids (M. Draye, University of Chambery, France) |
| 12:10-14:00 | Lunch |
| 14:00 | Circular economy and environmental services in Veolia: an opportunity for value creation and sustainable growth (S. Thomas, Veolia, France) |
| 14:20 | Break |
| 14:40 | Cradle-to-grave LCA of lithium-ion batteries (C. Siret, Saft, France) |
| 15:00 | Toxicity Assessment of extractants used in LiB recycling (R. Garcia Gonzalo, University of Ulm, Germany) |
| 15:20 | The role of traction-battery recycling in Li availability (R. Garcia Gonzalo, University of Ulm, Germany) |
| 15:40 | Innovative approach to selective recovery of strategic metals from industrial solutions with solid sorbents (E. Shilova , Ajelis SAS, France) |
| 15:40-15:45 | Conclusion |

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